

Target Values: Ancora[®] C2S

English (mils, lbs/3msf)	nominal	10-144	12-167	14-188	16-203	18-220	20-240	22-265	24-286
Basis Weight	lbs/3msf	144	167	188	203	220	240	265	286
Brightness (Both Sides)	GE	90	90	90	90	90	90	90	90
Caliper	mils	10.0	12.0	14.0	16.0	18.0	20.0	22.0	24.0
b* Color (Both Sides)	Spectro	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Smoothness (Both Sides)	Sheffield	6	8	11	12	12	13	14	15
Plybond	lbs/in ²	56	52	48	48	48	48	48	48
Stiffness - CD	Taber g-cm	35	50	70	105	130	175	230	255
Stiffness - MD	Taber g-cm	60	90	130	185	250	325	410	510

Metric (µm, g/sq m)	nominal	254-234	305-272	356-306	406-330	457-358	508-391	559-431	610-465
Basis Weight	gsm	234	272	306	330	358	391	431	465
Caliper	microns	254	305	356	406	457	508	559	610
Plybond	kPa	386	359	331	331	331	331	331	331
Stiffness - CD	mN	69	98	137	206	255	343	451	500
Stiffness - MD	mN	118	176	255	363	490	637	804	1000

Stiffness values represent end-of-machine testing.

Specifications Revision Date: January 2011.
These values may change.